



Calibrated Parts

Recordings

	1° cond.	2° cond.		Value
Choke	25	27	Floating level :	
Centering	4	4	With gasket (BRASS)	mm
Main Jet	115 + 5	135±5	With gasket (POLYANSI)	mm 7
Air corrector jet	170 + 10	220 + 10	Without gasket (BRASS)	mm
Emulsion tube	F30	F30	Without gasket (POLYANSI)	mm
Full power gasoline bush	70		From the carburetor tray plane	mm
Full power air bush			Excursion max. float	mm 43
Supercharged Gasoline bush		110±10		
Supercharged Air Bush		0	Acceleration pump	
Bore/Tube Supercharger mixture		200	Capacity 10 pumped complete and total	cm³ 11,7+17,5
Supercharged mixing bushing at the centring			Butterfly Opening pump Recording	mm
			Recording main Butterfly	
Idle Jet	50 + 5	80+5	Opening 1 ° Duct start 2 ° duct	mm 7,7
Minimum air bushing	110 + 10	70 + 10		
Irreversibility hole	100		Dash-pot	
Minimum register hole	155		Butterfly Opening with contact tip	mm
Minimum mixing bush	200			
Sonic Minimum Air bore/bushing			Manual start	
Minimum air hole derivation			Mechanical Sgolfamento	mm
Hole Mix Minimum derivation			Fast Minimum	mm
			Sgolfamento Pneumatic	mm
Jet Pump	50		Sgolfamento Pneumatic minimum	mm
Pump Drain/exhaust spill valve jet	0		Sgolfamento pneumatic max.	mm
Pump Suction and discharge valve			Rod Full Start	Double. 61287.
Air Pump Jet			Starter Spring	Double. 47605.
Pneumatic pump discharge				
Diaphragm pump	Double 47407.048		Automatic start	
			Recording Game Butterfly Starter	mm
			Mechanical Sgolfamento	mm
Jet Starter			Fast minimum on the stem	mm
Start Air jet			Fast Minimum	mm 1,1+1,2
			Fast Minimum cam timing	mm 6 3° grad.
Needle valve	Double 79507.175		Game bushing-Lever sgolfamento	mm 0,5
			Sgolfamento Pneumatic minimum	mm 5±0,5
Recirculating Fuel Hole	100		Sgolfamento pneumatic max.	mm 8±0,5
			Fixed index marking	≈65° ±30'
Progression Holes	T, 80	100	Mobile Index Registration	mm 0
	100	100		
	T ₃ 100		Bimetallic Box	Double. 57804.190
	L 100		Sgolfamento capsule Spring	Double. 47600.092
	T ₅		Starter Spring	Double. 47605.005
Slot Progression			Starter Spring	Double. 47610.
Main butterfly inclination	78°	78°		